Standard Operating Procedure

Overhead chain falls and Gantry cranes and slings will be maintained in accordance with the manufacturer's recommendations and 29 CFR Subpart N.

Purpose

To ensure the safe and efficient use of chain falls or Gantry cranes and slings.

Procedure

Unit is inspected before use:

1. Tag unit out of service.
2. Inspect all chain lifts.
3. Lubricate per manufacturer's recommendations.
4. Inspect anti-slip devices.
5. Inspect electrical components (where applicable).
6. Inspect mounting hardware for tightness.
7. Lock any defective unit out of service (where applicable).
8. Return to service upon completion of service.
9. Provide In-service training to staff on the proper use and maintenance.
# UNIVERSITY OF TOLEDO
## FACILITIES AND CONSTRUCTION

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