



Development of a Low Cost, Residential Plug and Play PV System



NC STATE UNIVERSITY



SunShot Grant: Prime Awardee: N.C. State University

Sub Awardee (\$1.25 Million Project): University of Toledo

Principal Investigator – Brandon Cohen, College of Business and Innovation
Co-Investigator – Randy Ellingson, Dept. of Physics and Astronomy
Co-Investigator – Michael Heben, Dept. of Physics and Astronomy



Student Interns

Eric Holmes, Chemical Engineering UT
Hunter Rupp, Mechanical Engineering UT
Harry Thaman, Engineering MIT
Jordan Keefe, Chemical Engineering UT

Project Objective

Reduce total installed cost of residential solar photovoltaic systems through intermediate objectives

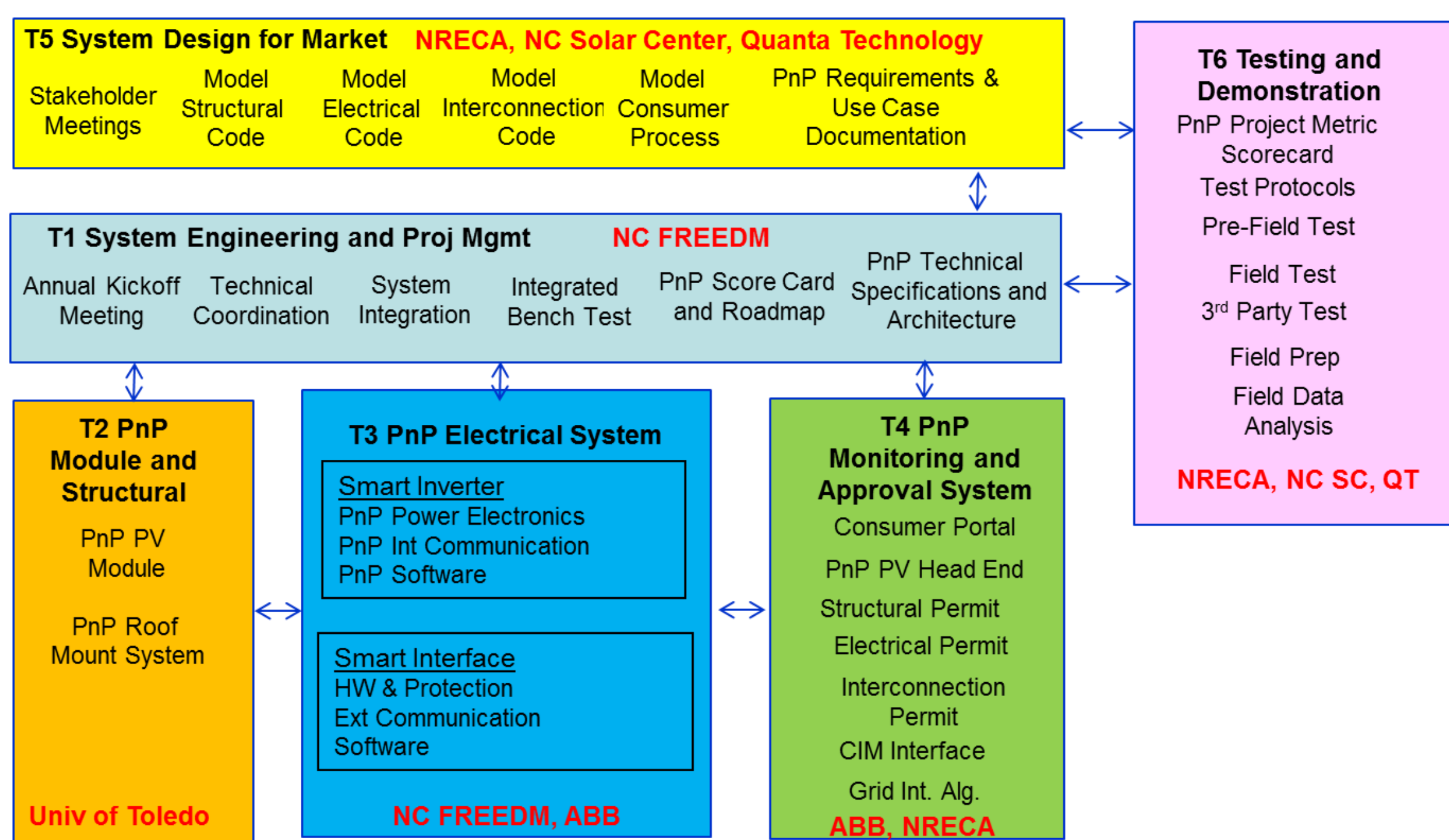
Background

Two Generations of development:

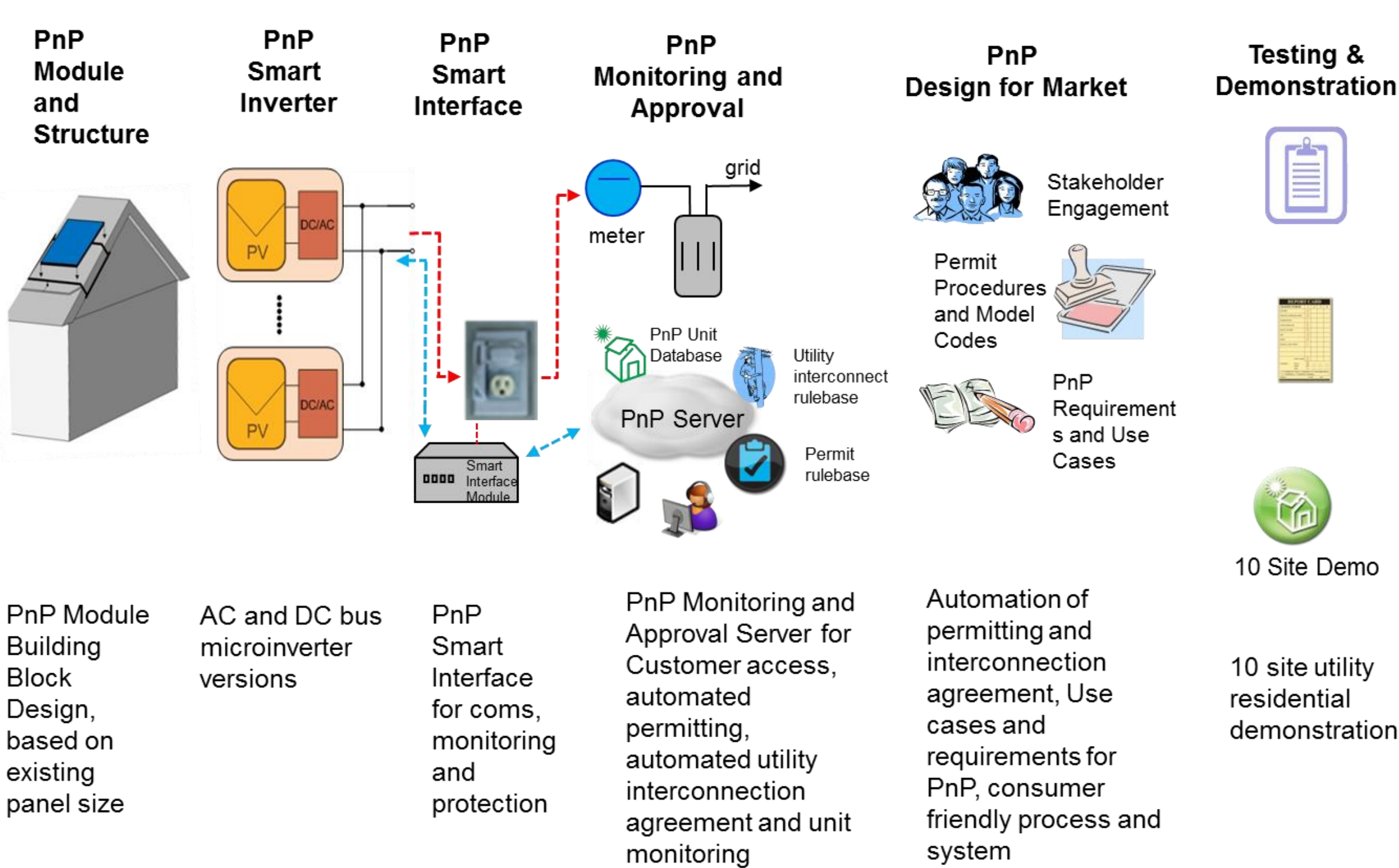
Each Generation has four tasks addressing–

- the structure
- the electrical components
- the interface to the utility
- operation in a market/regulatory environment

Gen I – Task Overview



Gen I - PnP System Program



Field Studies of Real World Residential Rooftop Installations

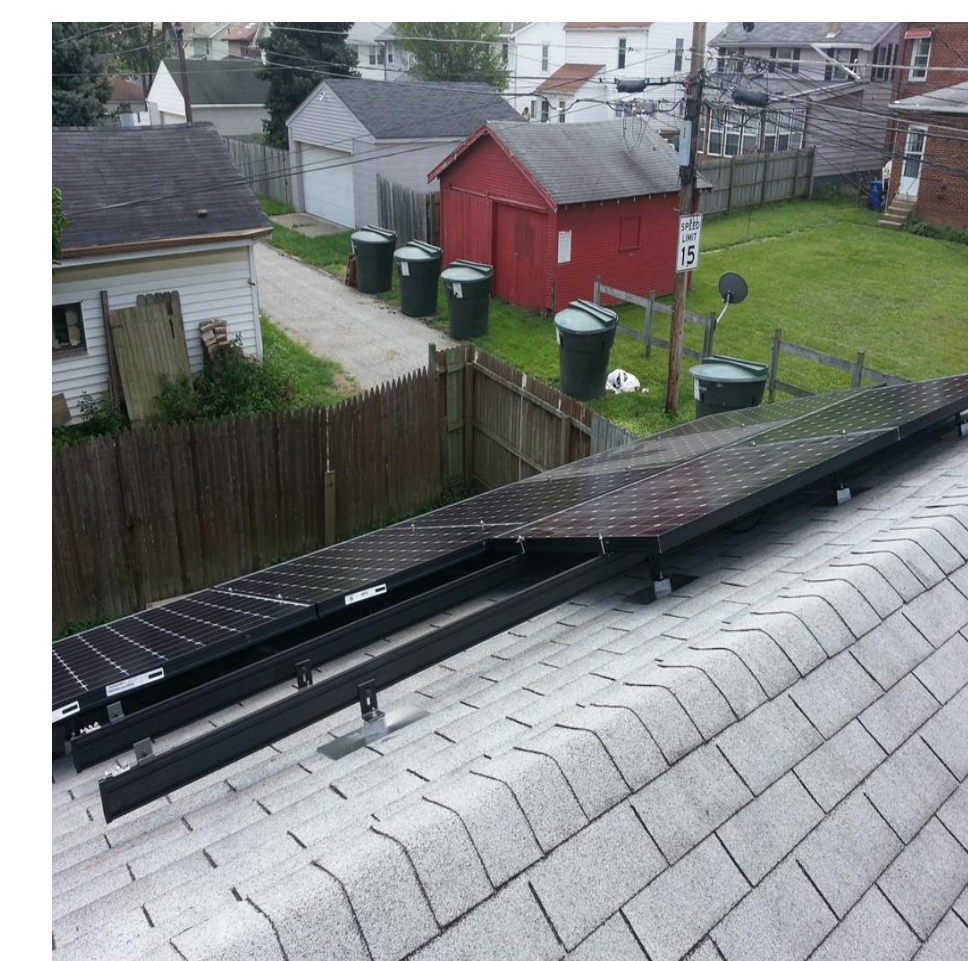
- Perrysburg, OH & Columbus, OH
- Yellowlite & Heirloom Energy Installations
- Avg. Labor Costs: \$0.32/Watt
- Average Installation Time: 23 minutes/Module
- Time and Cost Algorithms developed for installation practices



Flashing & L-Foot Located First

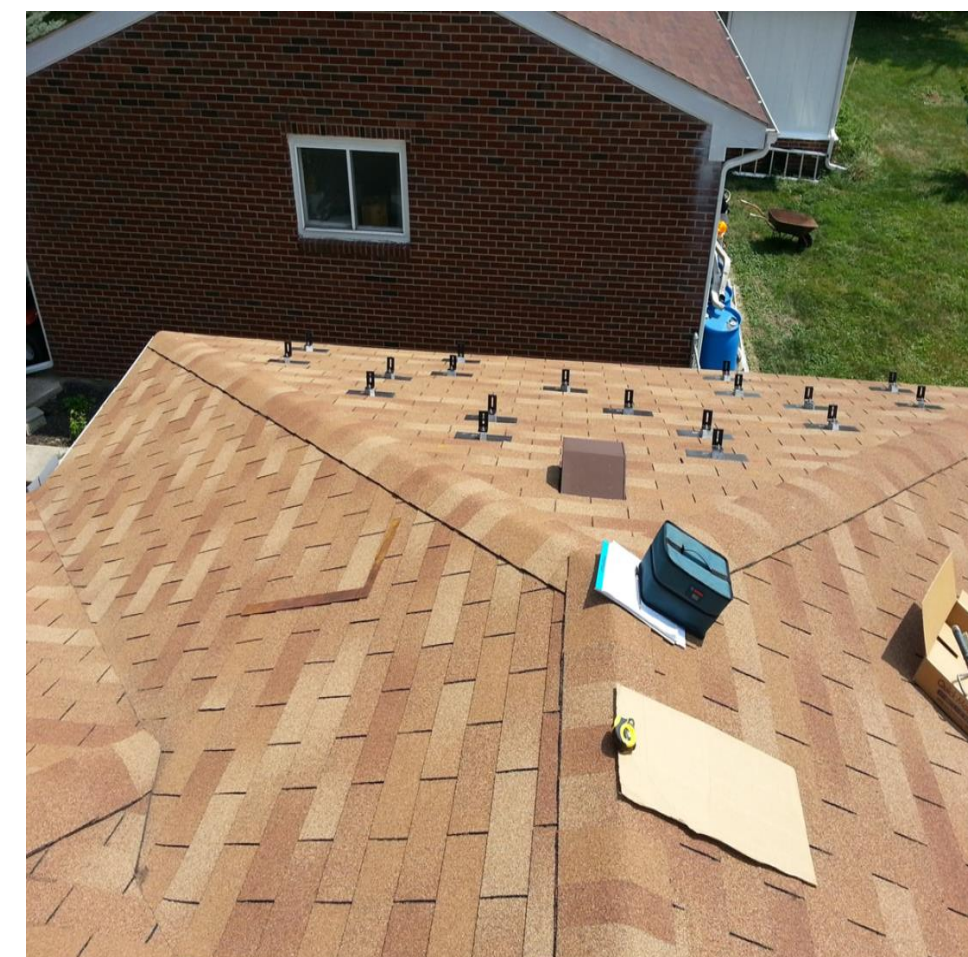


Two Rails Connected to Each Panel Row



Modules Clipped Onto Rails

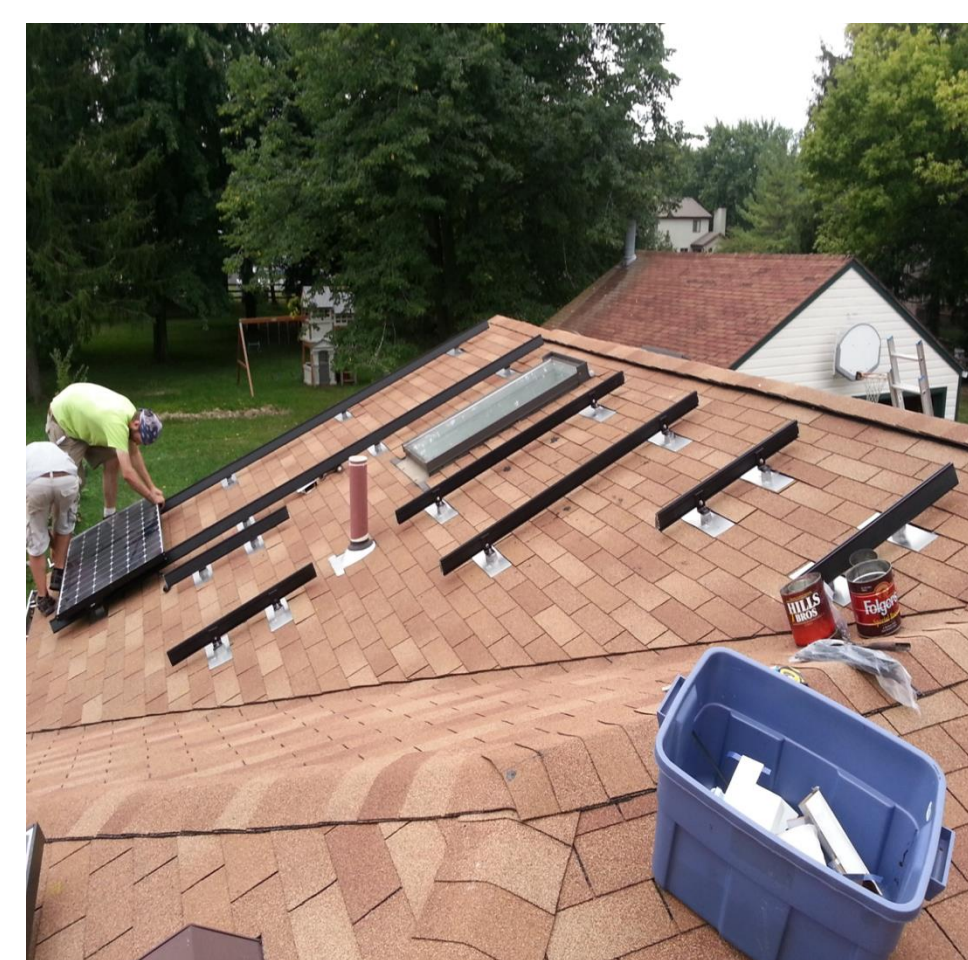
Finished Pyramidal Design



Pyramidal Design of Mounts & L-Foot



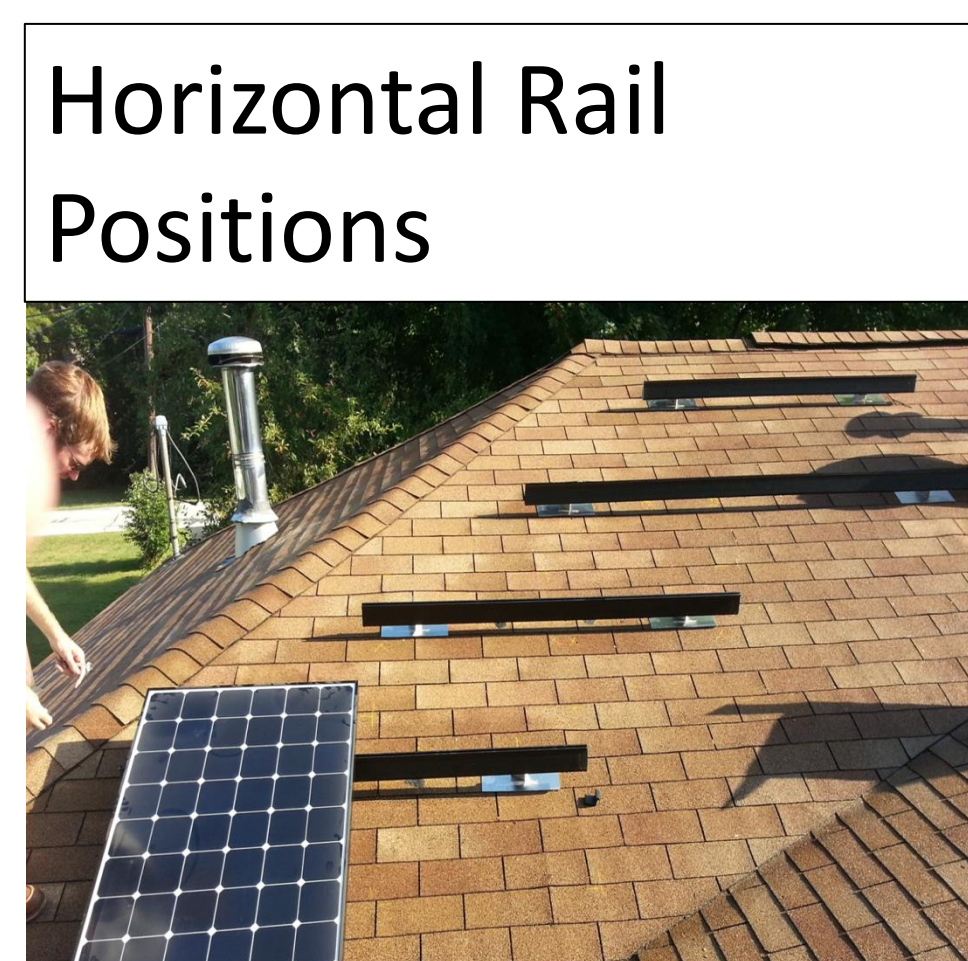
Level Rails are Critical for Aesthetics



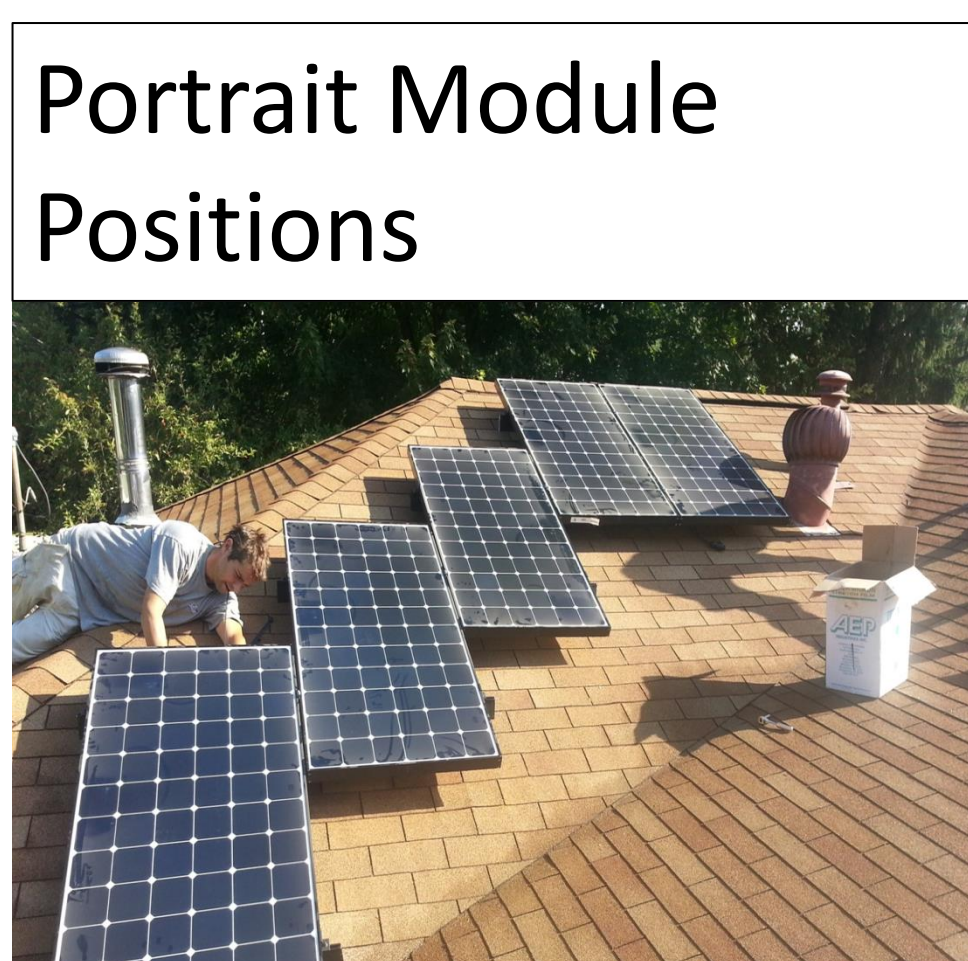
Vertical Rail Positions



Landscape Module Positions



Horizontal Rail Positions



Portrait Module Positions

NCSU Plug and Play Project

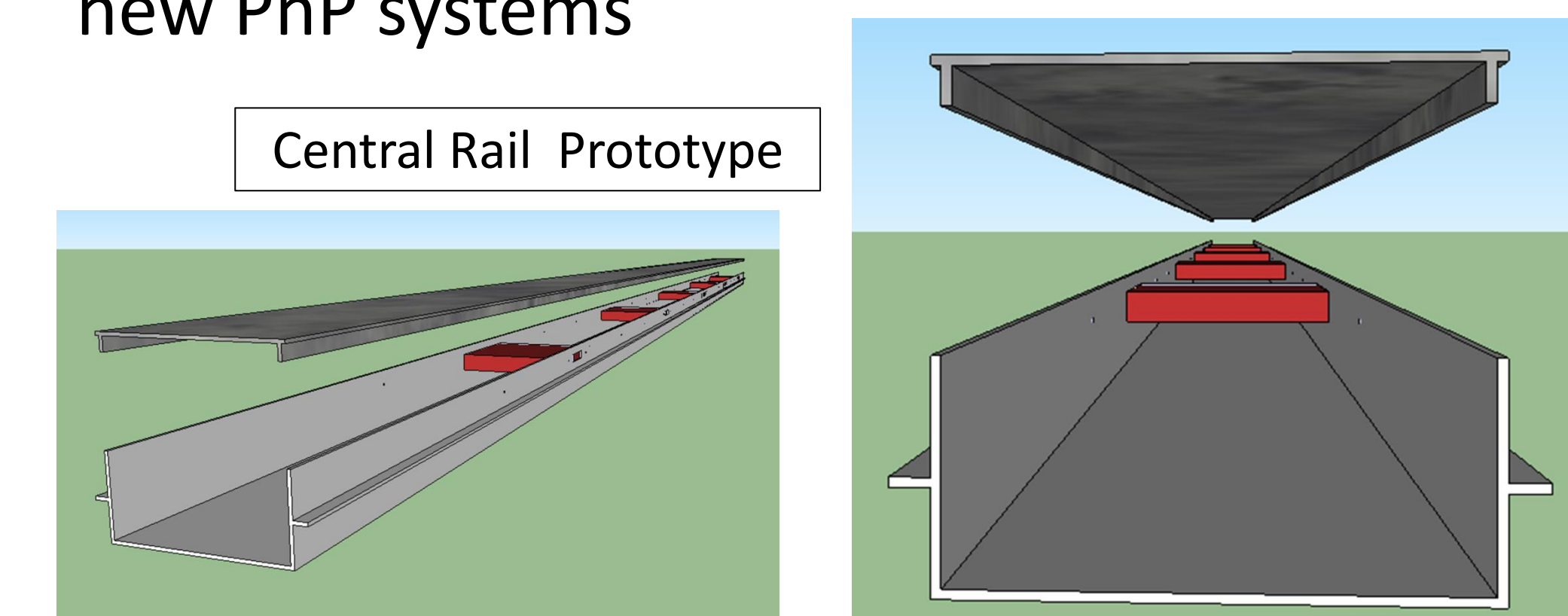
Desired Outcomes

In 5 Years, demonstrate PnP system that

- Can potentially reach \$1.5/Watt target.
- Contractor/homeowner can install without special training/tools in 10 man-hours.
- Supports automation of:
 - Electrical permitting and inspection
 - Structural permitting and inspection
 - Utility interconnection agreement.
- Delivered, installed, inspected and commissioned on same day.

Task 2 Team (UT)

- Cost reductions in refining over-all residential rooftop system design by reducing weight of mount, improving mount design, and integration of balance of systems
- Analyze market practices in design and installation to compare progress against for new PnP systems



Installation Simulation Lab

Bosch D-Tect Scanner: Intern Study

- Stud-finding for rack mount is a slow process
- European installations are known to be faster
- Trials have been done at UT and in the field using the Bosch D-Tect 150 wallscanner. Techniques have raised accuracy to > 85% accuracy, and installers have improved upon this.
- Yellowlite & Heirloom Energy intend on utilizing this product



Simulation Roof

	Trial 1	Trial 2
Intern 1	83%	67%
Intern 2	100%	100%
Intern 3	92%	83%
Net	92%	83%

* Percentage of Accurately Located Studs out of 24



Bosch D-Tect 150



Simulation Roof