CHEE 3120 MASS TRANSFER Fall 2015

Course description: Understanding the concept of mass transfer and its application to chemical processes: The quantitative description of mass transport (convection and diffusion). Application of mass transfer principles to model and quantify the chemical systems such as adsorption, absorption, humidification, and drying. Understand the analogies between momentum, heat and mass transfer.

Instructor: Dr. Dong-Shik Kim Room 3051 Nitschke Hall 530-8084 dong.kim@utoledo.edu

Lecture: MWF 9:00-9:50 am, PL 2470 Office Hours: Mon 1 – 3 pm, Wed 10 am – noon, and by appointment.

TA:George Amobi Ozioko George.Ozioko@rockets.utoledo.edu

Office Hours: At Case Center Tue 1:00pm - 3:00pm Wed 2:00pm- 3:00pm Thur1:00pm - 3:00pm

Required Text: Unit Operations of Chemical Engineering (Julian Smith and Peter Harriott, 7th ed., McGraw-Hill, 2005)

Recommended Text: Fundamentals of Momentum, Heat and Mass Transfer (James Welty, Charles Wicks and Robert Wilson, 3rd ed., John Wiley and Sons, 1984)

Transport Phenomena (R.B. Bird, W.E. Stewart, and E.N. Lightfoot, John Wiley & Sons, 1960)

Course Objectives:

After taking this class, students should be able to:

• formulate and solve mass balance equations related to mass transfer systems in chemical engineering.

- apply diffusion/mass transfer and mass balance equations to calculate the design and operating conditions of absorption tower, humidification and drying systems, membrane, and adsorption column.
- use computational tools (EXCEL) as necessary to solve problems.
- synthesize what they have learned and apply their knowledge to unfamiliar systems.

Grading: Homework: 15% Midterm I: 25% Midterm II: 25% Final Exam (10:15 am -12:15 pm, Dec 15, 2015): 35%

Homework policy: Homework is due one week after assignment. No late homework will be accepted without prior approval by the instructor.

| Week | Date | Торіс | Reading Assignment |
|------|--------------|----------------------------|-----------------------|
| 1 | Aug 24, 2015 | Introduction | McCabe: Ch. 17 |
| | Aug 26, 2015 | Mass transfer – Overview I | |

| | Aug 28, 2015 | Mass transfer – Overview II | |
|-----|--------------|---|----------------|
| | Aug 31, 2015 | Definitions for diffusion and mass transfer | McCabe: Ch. 17 |
| • | Sep 2, 2015 | Mass and molar fluxes | McCabe: Ch. 17 |
| 2 | | Fick's law | |
| | Sep 4, 2015 | Diffusion coefficient - Diffusivity | McCabe: Ch.17 |
| | Sep 7, 2015 | Labor Day - No Class | |
| 3 | Sep 9, 2015 | Examples | McCabe: Ch.17 |
| | Sep 11, 2015 | Mass transfer theories –Film Theory | McCabe: Ch.17 |
| | Sep 14, 2015 | Mass transfer coefficients | McCabe: Ch.17 |
| 4 | Sep 16, 2015 | Mass transfer coefficients - Examples | McCabe: Ch.17 |
| | Sep 18, 2015 | Examples | McCabe: Ch.17 |
| | Sep 21, 2015 | Gas Absorption | McCabe: Ch.17 |
| 5 | Sep 23, 2015 | Pressure drop and limiting flow rates | |
| | Sep 25, 2015 | Examples | McCabe: Ch. 18 |
| | Sep 28, 2015 | Absorption equations | McCabe: Ch. 18 |
| 6 | Sep 30, 2015 | Calculating tower height | McCabe: Ch. 18 |
| | Oct 2, 2015 | Midterm I | McCabe: Ch. 18 |
| | Oct 5, 2015 | Fall Break – No Class | |
| 7 | Oct 7, 2015 | Absorption from rich gas | McCabe: Ch. 18 |
| | Oct 9, 2015 | Examples | McCabe: Ch. 18 |
| | Oct 12, 2015 | Mass-transfer correlations | McCabe: Ch. 18 |
| 8 | Oct 14, 2015 | Humidification Operations - Definitions | McCabe: Ch. 19 |
| | Oct 16, 2015 | Humidity chart | McCabe: Ch. 19 |
| | Oct 19, 2015 | Wet bulb temperature | McCabe: Ch. 19 |
| 9 | Oct 21, 2015 | Examples | McCabe: Ch. 19 |
| | Oct 23, 2015 | Cooling tower - Theory | McCabe: Ch. 19 |
| | Oct 26, 2015 | Cooling tower - Examples | McCabe: Ch. 19 |
| 10 | Oct 28, 2015 | Drying of solids – Principles of drying | McCabe: Ch. 24 |
| | Oct 30, 2015 | Midterm II | McCabe: Ch. 24 |
| | Nov 2, 2015 | Cross-circulation drying | McCabe: Ch. 24 |
| 11 | Nov 4, 2015 | Examples Midterm II | McCabe: Ch. 24 |
| •• | Nov 6, 2015 | Fixed-bed separations - Adsorption | McCabe: Ch. 25 |
| | Nov 9, 2015 | Adsorption isotherms | McCabe: Ch. 25 |
| 12 | Nov 11, 2015 | Veterans Day – No Class | |
| | Nov 13, 2015 | Principles of Adsorption | McCabe: Ch. 25 |
| | Nov 16, 2015 | Adsorber design Midterm II? | McCabe: Ch. 25 |
| 13 | Nov 18, 2015 | Separation of gases Midterm II? | McCabe: Ch. 26 |
| 10 | Nov 20, 2015 | Product purity and yield | McCabe: Ch. 26 |
| | Nov 23, 2015 | Example | |
| 14 | Nov 25, 2015 | Thanksgiving – No Class | |
| • • | Nov 27, 2015 | | |
| | Nov 30, 2015 | Separation of liquids - dialysis | McCabe: Ch. 26 |
| 15 | Dec 2, 2015 | Membrane separation | McCabe: Ch. 26 |
| .0 | Dec 4, 2015 | Reverse osmosis | |
| | Dec 7, 2015 | Analogies of transport phenonmena - I | |
| 16 | Dec 9, 2015 | Analogies of transport phenonmena - I | |
| 10 | Dec 11, 2015 | Examples | |
| 17 | Dec 15, 2015 | Final Exam (10:15 am - 12:15 pm, Tuesday) | |