UNIVERSITY OF TOLEDO
FACILITIES AND CONSTRUCTION

<table>
<thead>
<tr>
<th>Section:</th>
<th>Safety</th>
<th>Procedure Number:</th>
<th>SA-19</th>
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<tbody>
<tr>
<td>Subject:</td>
<td>Woodworking Machinery</td>
<td>Effective Date:</td>
<td>September 1994</td>
</tr>
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<td></td>
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<td>Revised Date:</td>
<td>December 2016</td>
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<tr>
<td>Facilities Officer:</td>
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<td>Reviewed Date:</td>
<td>December 2016</td>
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**Standard Operating Procedure**

All woodworking machinery will be operated and maintained in accordance with the manufacturer’s recommendations and in accordance with 29 CFR 1910.213.

**Purpose**

To ensure the safe and efficient operation of all woodworking machinery and its respective safety devices.

**Procedure**

1. Check to ensure all safety devices are working in accordance with the manufacturer’s recommendations.
2. Ensure the proper operation of safety switches electrical cords and lock-out devices.
3. Ensure alignment of pulleys and belts is correct.
4. Ensure work surfaces are clean and free of debris.
5. Ensure moving parts move freely without restriction.
6. Ensure tooling is sharp properly adjusted.
7. Ensure bearing are lubricated properly.
8. Defective equipment will be tagged or locked out of service until such time that proper repairs can be made.